

RANK	COMPANY NAME	HEADQUARTERS	2007 VOLUME (IN \$ MILLIONS)	2007 RESIDENTIAL VOLUME (IN \$ MILLIONS)	PRODUCTS
1	Champion Window and Patio Room Co.	Cincinnati	343.83	340.40	s, w, d, sn, g, o
2	Window World	North Wilkesboro, N.C.	340.00	323.00	s, w
3	U.S. Home Systems	Lewisville, Texas	123.28	123.28	d, o
4	Beldon Enterprises	San Antonio	69.37	48.24	r, s, g
5	K-Designers	Gold River, Calif.	62.54	62.54	s, w, o
6	GutterGuard/Dixie HomeCrafters	Chamblee, Ga.	61.00	61.00	r, s, w, g
7	Penguin Windows	Mukilteo, Wash.	53.32	53.32	w
8	Castle "The Window People"	Mt. Laurel, N.J.	52.12	52.12	w
9	Alure Home Improvements	Plainview, N.Y.	50.32*	50.32*	r, s, w, sn, o
10	True Home Value	Louisville, Ky.	49.00*	48.00*	r, s, w, d, g, o
11	Archadeck	Richmond, Va.	48.79	45.50	d, sn, o
12	KitchenWorks/HomeWorks	San Rafael, Calif.	43.37	43.37	w, o
13	Windowizards	Levittown, Pa.	42.50	42.50	s, w, g, o
14	Mid-Atlantic Waterproofing	Columbia, Md.	41.50	40.26	o
15	Hansons Window & Siding	Madison Heights, Mich.	37.54	37.54	r, s, w, g, o
16	Homefix Corp.	Whippany, N.J.	32.12	32.12	r, s, w
17	American Vision Windows	Simi Valley, Calif.	30.46	30.46	w
18	Windor	Anaheim, Calif.	27.66	27.66	w, o
19	Statewide Remodeling	Grand Prairie, Texas	27.63	27.63	s, w, sn
20	Thermo-Tite Windows	Port Chester, N.Y.	27.13	27.13	w
21	Prairie Home Alliance	Washington, Ill.	26.74	26.74	r, s, w, sn, g, o
22	DiGiorgi Roofing & Siding	Beacon Falls, Conn.	26.32*	24.96*	r, s, w, d, sn, g, o
23	Power Windows & Siding	Brookhaven, Pa.	26.00	26.00	r, s, w, d, g
24	The Jorve Corp.	Seattle	24.60	24.00	r, s, w, d, g, o
25	Thompson Creek Manufacturing	Landover, Md.	24.50	21.25	s, w, g, o
26	Gilkey Window Co.	Cincinnati	23.00	21.00	w
27	Renewal by Andersen/Colorado	Colorado Springs, Colo.	22.10	22.10	w, o
28	State Roofing	Monroe, Wash.	21.93	20.93	r, s, w, d, o
29	All County Exteriors/All County Aluminum	Lakewood, N.J.	21.00	18.20	r, s, w, sn, o
30	P.J. Fitzpatrick	New Castle, Del.	20.24	19.14	r, s, w, g, o
31	Unique Home Solutions	Indianapolis	18.90	18.90	s, w, o
32	Newpro	Woburn, Mass.	18.02	18.02	s, w, o
33	American Siding & Window Systems	Urbandale, Iowa	17.78	17.78	s, w, o
34	Northwest Exteriors	Rancho Cordova, Calif.	17.49	17.49	s, w, sn
35	Sound Glass Sales	Tacoma, Wash.	17.34	8.34	w
36	Stanek Windows	Cuyahoga Heights, Ohio	17.00	16.15	w, g, o
37	Omaha Door & Window Co.	Omaha, Neb.	16.21	6.29	s, w, d, sn, g, o
38	Melani Brothers	Yorktown, Va.	15.83	15.83	s, w, d, sn, g, o
39	St. Clair Corp.	St. Louis	15.70	15.70	s, w, g, o
40	A Cut Above Exteriors	Portland, Ore.	14.48	9.09	s, w, o
41	American Home Craft	San Diego	14.36	14.36	s, w, o
42	S&K Roofing, Siding, and Windows	Eldersburg, Md.	14.05	12.58	r, s, w, d, g, o
43	West Coast Vinyl	Tacoma, Wash.	13.80	13.80	s, w
44	American Home Renewal	South San Francisco	13.51	7.69	s, w, g, o
45	American Home Design	Goodlettsville, Tenn.	12.37	12.37	s, w, sn, g, o
46	Dalco Home Remodeling	Bridgeton, Mo.	11.73*	10.61*	r, s, w, o
47	Larmco Windows	Valley View, Ohio	11.60	11.30	s, w
48	Dial One Window Replacement Specialists	Irvine, Calif.	11.55	11.55	w, d
49	Premium Home Products	Milan, Ill.	11.48*	11.48*	r, s, w, sn, o
50	American Eagle Builders	Arlington, Texas	10.98	10.98	r, s, w, g, o

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* May include some full-service remodeling

The Replacement 100

RANK	COMPANY NAME	HEADQUARTERS	2007 VOLUME (IN \$ MILLIONS)	2007 RESIDENTIAL VOLUME (IN \$ MILLIONS)	PRODUCTS
51	Southern Industries	Augusta, Ga.	10.92	10.22	r, s, w, d, sn, g, o
52	Tri-State Home Improvement	Branford, Conn.	10.25	10.25	r, s, w, sn, g, o
53	AMS	Pompano Beach, Fla.	10.00	8.50	r, s, w, d, sn
54	The Window Place	Fairfax, Va.	9.98	9.98	w, o
55	Custom Patio Rooms	Pittsburgh	9.97	9.17	w, d, sn, o
56	American Design and Build	Bel Air, Md.	9.89*	9.89*	r, s, w, d, sn, g, o
57	Legacy Remodeling	Pittsburgh	9.46	9.46	r, s, w, sn, o
58	Weather Tight Corp.	West Allis, Wis.	9.44	9.44	r, s, w, sn, g, o
59	Euro-Tech	Bensenville, Ill.	9.28	9.28	s, w, g, o
60	America's Window	Charlestown, Ind.	9.11	N/A	s, w, sn, g, o
61	Rhode Island Home Improvement	Warwick, R.I.	8.87	8.87	r, s, w, sn
62	Capital Building & Development	Rye, N.Y.	8.83*	8.83*	r, s, w, d, sn, g, o
63	Ambassador Home Improvements	Mechanicsburg, Pa.	8.72	8.72	s, w, g, o
64	Weathertite Windows	Girard, Ohio	8.69	7.89	r, s, w, sn, g, o
65	Prince William Home Improvement	Woodbridge, Va.	8.59*	8.59*	r, s, w, d, o
66	The Southard Corp.	Great Bend, Kan.	8.08	8.08	s, w, sn, o
67	ABC Seamless of Fargo	Fargo, N.D.	7.97	7.62	r, s, w, sn, g
68	Francis Harvey & Sons	Worcester, Mass.	7.92*	7.74*	r, s, w, d, o
69	Pinnacle Energy	Columbia, Md.	7.91	7.91	r, s, w
70	Rembrandt Remodeling	Marietta, Ga.	7.80	7.80	r, s, w, d, sn, g, o
71	Anthony Home Improvements	Elkins Park, Pa.	7.78*	7.78*	sn, o
72	Medallion Door & Window Co.	Forestville, Md.	7.50	7.50	r, s, w, d, sn, o
73	Budget Exteriors	Bloomington, Minn.	7.41*	7.41*	r, s, w, d, o
74	Patterson Home Improvements	Jacksonville, Fla.	7.30	7.30	sn, o
75	Carolina Home Remodeling	Charlotte, N.C.	7.18	7.18	s, w, sn, g, o
76	Selig Construction	Chico, Calif.	7.16	7.16	s, w
77	Coastal Empire Exteriors	Savannah, Ga.	6.98	6.98	s, w, s, g
78	Archadeck of Charlotte	Charlotte, N.C.	6.96	6.96	d, sn
79	Vinyl Designs	Sacramento, Calif.	6.69	6.69	s, w, o
80	T&S Roofing Systems	Miami	6.58	4.20	r
81	Energy Exteriors	Tacoma, Wash.	6.54	6.54	s, w
82	Home Comfort Now	East Hartford, Conn.	6.50	6.50	sn, o
83	Schmidt Siding and Window Co.	Mankato, Minn.	6.41	6.41	r, s, w, sn, g
84	Minnesota Rusco	Minnetonka, Minn.	6.40	6.20	s, w, s, o
85	TrueNorth Home Systems	Kennebunk, Maine	6.29	6.17	s, w, d, sn, g, o
86	K&H Home Solutions	Arvada, Colo.	6.28	6.28	s, w, g, o
87	Home Town Restyling	Hiawatha, Iowa	6.27*	6.27*	s, w, d, sn, o
88	Western Products	Fargo, N.D.	6.05	4.84	r, s, w, sn, g, o
89	Braymiller Builders of WNY	Hamburg, N.Y.	5.79	5.79	w, o
90	Carolina Windows & Doors	Greenville, N.C.	5.74	5.74	s, w, sn, o
91	Matus Windows	Glenside, Pa.	5.65	5.65	w, o
92	Regal Home Improvement Co.	Richmond, Va.	5.40	5.40	r, s, w, d, sn, g
93	Clark Adams Co.	Redondo Beach, Calif.	5.29	5.29	w, o
94	Fick Bros. Roofing Co.	Baltimore	5.22	4.94	r, s, w, g, o
95	Asher Enterprises	Eau Claire, Wis.	5.12*	5.12*	r, s, w, d, sn, g, o
96	Suburban Construction	Davenport, Iowa	5.05	5.05	r, s, w, d, sn, g, o
97	Midwest Construction	Mason City, Iowa	5.00	5.00	s, w, sn
98	Pacific Builders	Sacramento, Calif.	4.81	4.33	s, w, sn, o
99	Jancewicz & Son	Bellows Falls, Vt.	4.67	4.67	r, s, w, d, sn, g
100	Advanced Home Technologies	Clintonville, Wis.	4.46	4.46	w, g

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